

Electro-Science Laboratories, Inc.

416 East Church Road • King of Prussia, PA 19406-2625, U.S.A 610-272-8000 • Fax: 610-272-6759 • www.ElectroScience.com • Sales@ElectroScience.com

GOLD CERMET CONDUCTOR

8838-VF

HIGH CONDUCTIVITY GOLD CONDUCTOR DESIGNED TO HERMETICALLY FILL THROUGH-HOLES

ESL 8838-VF is a mixed bonded, high conductivity gold conductor for use on alumina substrates. This material is designed to fill through-holes in ceramic substrates. The result is a plugged hole that is conductive and hermetic. The conductor exhibits excellent adhesion to the walls of the through-hole.

PASTE DATA

RHEOLOGY: Thixotropic, screen printable paste

VISCOSITY:

(Brookfield RVT, ABZ Spindle, 10 rpm, 25.5°C±0.5°C) 400±50 Pa·s

SOLIDS: 87-88%

BONDING MECHANISM: Mixed

SHELF LIFE: (at 25°C) 6 months

PROCESSING

 $325/25 \mu m$ **SCREEN MESH/EMULSION: LEVELING TIME:** (25°C) 5-10 minutes DRYING AT 125°C: 10-15 minutes FIRING TEMPERATURE: 850°C TIME AT PEAK: 10-12 minutes **RATE OF ASCENT/DESCENT:** 60°C-100°C/minute SUBSTRATE OF CALIBRATION: 96% alumina THINNER: **ESL 401**

8838-VF 9910-B

TYPICAL PROPERTIES:

RESISTIVITY: (fired thickness of 25.4 μ m) 35-45 m Ω /square

8838-VF 9910-B

CAUTION: Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

DISCLAIMER: The product information and recommendations contained herein are based on data obtained by tests we believe to be accurate, but the accuracy and completeness thereof is not guaranteed. No warranty is expressed or implied regarding the accuracy of these data, the results obtained from the use hereof, or that any such use will not infringe any patent. Electro-Science assumes no liability for any injury, loss, or damage, direct or consequential arising out of its use by others. This information is furnished upon the condition that the person receiving it shall make their own tests to determine the such that the particular use, before using it. User assumes all risk and liability whatsoever in connection with their intended use. Electro-Science's only obligation shall be to replace such quantity of the product proved defective.