



ESL Electro-Science

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CO-FIRE CERAMIC TAPE

41050

Lead-Free Ceramic Tape for Multilayer and Microwave Applications Requiring Dielectric Constant of 13-14

The 41050 is a flexible cast film of inorganic dielectric powder dispersed in an organic matrix, designed to be fired at 875°C to give a dense body. Multilayer parts can be formed by laminating metallized sheets of the tape into a monolithic structure prior to firing. A pressure/temperature combination of 21 MPa and 70°C works well for laminating this tape. Ceramic tape is provided on a silicone coated polyester film to minimize environmental contamination, to protect it from mechanical damage, and to aid in handling. This dielectric is useful in microwave applications that require intermediate dielectric constant and low loss.

PROCESSING PARAMETERS

LAMINATING:	21 MPa at 70°C
FIRING TEMPERATURE:	875°C
TIME AT PEAK TEMPERATURE:	30 minutes

TAPE CHARACTERISTICS

TAPE THICKNESS:	100-130 µm
COLOR:	blue
SHELF LIFE:	6 months

41050 0403 Rev A

ESL Affiliates

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See Caution and Disclaimer on other side

FIRED TAPE PROPERTIES (Using post-fired ESL 903-A silver conductor)

DIELECTRIC CONSTANT: (1Mhz)		13-14
DISSIPATION FACTOR: (1Mhz)		0.2%
TCE: (25°C to 300°C)		7.15 ppm/°C
FIRED SHRINKAGE: (Using recommended processing parameters)	X and Y	9.5%±0.5%
	Z	15.0%±1.0%
FIRED DENSITY: (Theoretical)		3.22 g/cm ³
COMPATIBLE CONDUCTORS:		ESL 903-A

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CAUTION: Proper industrial safety precautions should be exercised in using these products. Use with adequate ventilation. Avoid prolonged contact with skin or inhalation of any vapors emitted during use or heating of these compositions. The use of safety eye goggles, gloves or hand protection creams is recommended. Wash hands or skin thoroughly with soap and water after using these products. Do not eat or smoke in areas where these materials are used. Refer to appropriate MSDS sheet.

DISCLAIMER: The product information and recommendations contained herein are based on data obtained by tests we believe to be accurate, but the accuracy and completeness thereof is not guaranteed. No warranty is expressed or implied regarding the accuracy of these data, the results obtained from the use hereof, or that any such use will not infringe any patent. Electro-Science assumes no liability for any injury, loss, or damage, direct or consequential arising out of its use by others. This information is furnished upon the condition that the person receiving it shall make their own tests to determine the suitability thereof for their particular use, before using it. User assumes all risk and liability whatsoever in connection with their intended use. Electro-Science's only obligation shall be to replace such quantity of the product proved defective.
